

**ADVANTAGES:**

PRECISION MACHINED from a special alloy steel guaranteeing a high cutting performance, excellent resilience and hardness.

CUTTING PROFILE with a clearance angle to reduce friction.

TIP: *Virax cutting oil must be used for lubrication in all threading operations.*

Ø MM	Ø "	TYPE OF THREAD	REF
6/10	1/8	RIGHT BSPT	136201
8/13	1/4	RIGHT BSPT	136202
12/17	3/8	RIGHT BSPT	136203
15/21	1/2	RIGHT BSPT	136204
20/27	3/4	RIGHT BSPT	136205
26/34	1	RIGHT BSPT	136206
33/42	1.1/4	RIGHT BSPT	136207
40/49 - 50/60	1.1/2 - 2	RIGHT BSPT	136408
6/10	1/8	LEFT BSPT	136211
8/13	1/4	LEFT BSPT	136212
12/17	3/8	LEFT BSPT	136213
15/21	1/2	LEFT BSPT	136214
20/27	3/4	LEFT BSPT	136215
26/34	1	LEFT BSPT	136216
33/42	1.1/4	LEFT BSPT	136217
40/49 - 50/60	1.1/2 - 2	LEFT BSPT	136418
6/10	1/8	NPT	136221
8/13	1/4	NPT	136222
12/17	3/8	NPT	136223
15/21	1/2	NPT	136224
20/27	3/4	NPT	136225
26/34	1	NPT	136226
33/42	1.1/4	NPT	136227
40/49 - 50/60	1.1/2 - 2	NPT	136428

1370 : Set of dies - stainless steel



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CUTTING PROFILE with a clearance angle to reduce friction.

TIP: Virax cutting oil must be used for lubrication in all threading operations.

Ø MM	Ø "	TYPE OF THREAD	REF
12/17	3/8	RIGHT BSPT	137003
15/21	1/2	RIGHT BSPT	137004
20/27	3/4	RIGHT BSPT	137005
26/34	1	RIGHT BSPT	137006
33/42	1.1/4	RIGHT BSPT	137007
15/21	1/2	LEFT BSPT	137014
20/27	3/4	LEFT BSPT	137015
26/34	1	LEFT BSPT	137016
15/21	1/2	NPT	137024
20/27	3/4	NPT	137025
26/34	1	NPT	137026

1370 : Complete head with dies - stainless steel



ADVANTAGES:

HEADS with notched octagonal (or splined) drive for securing within the housing.

LUBRICATION AND CHIP REMOVAL assisted by large openings.

CAP for accurate positioning of dies.

Also allows them to be turned around to cut threads tight up against walls without risking to be pulled out.

DIE POSITION MARKINGS remain perfectly visible at all times.

GUIDE HOLE for self-centring of die-head.

LONG-REACH CENTRING GUIDE for ease of working.

Ø MM	Ø "	TYPE OF THREAD	REF
12/17	3/8	RIGHT BSPT	137043
15/21	1/2	RIGHT BSPT	137044
20/27	3/4	RIGHT BSPT	137045
26/34	1	RIGHT BSPT	137046
33/42	1.1/4	BSPT RIGHT	137047
15/21	1/2	LEFT BSPT	137054
20/27	3/4	LEFT BSPT	137055
26/34	1	LEFT BSPT	137056
15/21	1/2	NPT	137064
20/27	3/4	NPT	137065
26/34	1	NPT	137066
M 16 X 1,5	-	ISO (CONDUIT)	137071
M 20 X 1,5	-	ISO (CONDUIT)	137072
M 25 X 1,5	-	ISO (CONDUIT)	137073
M 32 X 1,5	-	ISO (CONDUIT)	137074

1361 - 1362 - 1364 : Complete head with dies – steel



ADVANTAGES:

HEADS with notched octagonal (or splined) drive for securing within the housing.

LUBRICATION AND CHIP REMOVAL assisted by large openings.

CAP for accurate positioning of dies.

Also allows them to be turned around to cut threads tight up against walls without risking to be pulled out.

DIE POSITION MARKINGS remain perfectly visible at all times.

GUIDE HOLE for self-centring of die-head.

LONG-REACH CENTRING GUIDE for ease of working.

* Retaining pin must be removed when used with the Phoenix IIB threading machine (ref 1375).

Ø MM	Ø "	TYPE OF THREAD	REF
6/10	1/8	RIGHT BSPT	136231
8/13	1/4	RIGHT BSPT	136232
12/17	3/8	RIGHT BSPT	136233
15/21	1/2	RIGHT BSPT	136234
20/27	3/4	BSPT RIGHT	136235
26/34	1	BSPT RIGHT	136236
33/42	1.1/4	RIGHT BSPT	136237
40/49	1.1/2*	BSPT RIGHT	136438
50/60	2*	RIGHT BSPT	136439
6/10	1/8	LEFT BSPT	136241
8/13	1/4	LEFT BSPT	136242
12/17	3/8	LEFT BSPT	136243
15/21	1/2	LEFT BSPT	136244
20/27	3/4	LEFT BSPT	136245
26/34	1	LEFT BSPT	136246
33/42	1.1/4	LEFT BSPT	136247
40/49	1.1/2*	LEFT BSPT	136448
50/60	2*	LEFT BSPT	136449
6/10	1/8	NPT	136251
8/13	1/4	NPT	136252
12/17	3/8	NPT	136253
15/21	1/2	NPT	136254
20/27	3/4	NPT	136255
26/34	1	NPT	136256
33/42	1.1/4	NPT	136257
40/49	1.1/2*	NPT	136458
50/60	2*	NPT	136459
M 16 X 1,5	-	ISO (CONDUIT)	136111
M 20 X 1,5	-	ISO (CONDUIT)	136112
M 25 X 1,5	-	ISO (CONDUIT)	136113
M 32 X 1,5	-	ISO (CONDUIT)	136114
-	1.1/2 X 14 THREADS	W	136115